

Work Order ID 52475



September 25, 2009 1:13:50 PM




Page 1

Item ID: PB67-43001-19
 Revision ID: ~~B1~~ C per MF ECN 09-618
 Item Name: Inner Tube and Retainer Bushing
 Start Date: 10/05/2009 Start Qty: 2.00
 Required Date: 10/16/2009 Req'd Qty: 2.00
 Reference:

Accept  Setup Start 
 Stop 

Cust Item ID:
 Customer:

Approvals: Process Plan: MF Date: 09-09-25 Tooling: Date: Run Start 
 QC: Date: SPC (Y/N): Date: Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								
100		0.00							
	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1- Weld assembly as per dwg								
110		0.00							
	QC9- Inspect visual per QS1004- Fusion Welds								
QC	Memo	0.00							
Quality Control									
120		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									

CP 09 09 29

PD 09.09.30

=> 8/21/30

(12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: PB67-43001-19

Accept

Setup Start

Revision ID: B1

Stop

Item Name: Inner Tube and Retainer Bushing

Start Date: 10/05/2009 Start Qty: 2.00

Cust Item ID:

Required Date: 10/16/2009 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00

BK

09-10-01

(2)

HandFinish

Memo

0.00

Hand Finishing

140

QC3- Inspect Part Finish

0.00

el

09/16/01

(X2)

Ø

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

9/10/11

(2) SF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Item ID: PB67-43001-19

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Inner Tube and Retainer Bushing

Start Date: 10/05/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/16/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/01

ME

09-10-01

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 52475

Parent Item: PB67-43001-19RevB1

Parent Item Name: Inner Tube and Retainer Bushing

Start Date: 10/05/2009

Required Date: 10/16/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
PB67-43001-287RevB1		Manufactured	No			100	Each	3.0000	2.0000			



Inner Tube Guide, Blade Positioner

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

3

24015

1

44973

2

PB67-43001-295RevB1

Manufactured No

100

Each

2.0000

2.0000



Extension Tube, Blade Positioner

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2

44970

2

② 09.09.29 ✓

② 09.09.29 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

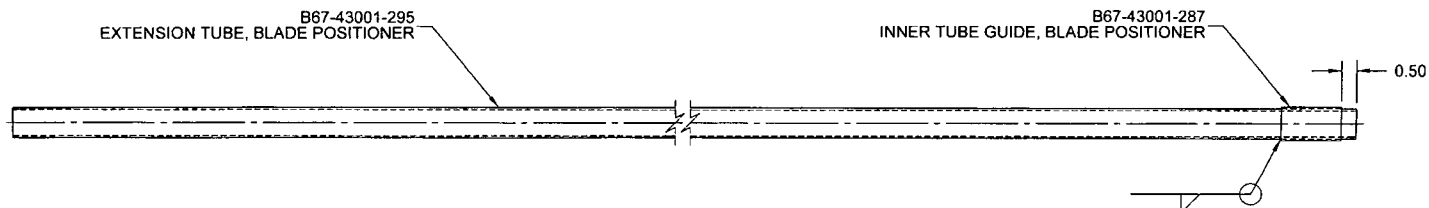
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NOTE: Date & initial all entries

ITEM	QTY -19	P/N	DESCRIPTION
1	X	B67-43001-19	INNER TUBE AND RETAINER BUSHING
3	1	B67-43001-295	EXTENSION TUBE, BLADE POSITIONER
4	1	B67-43001-287	INNER TUBE GUIDE, BLADE POSITIONER



B67-43001-19 INNER TUBE AND RETAINER BUSHING

#52475

RELEASED
2009-09-24
MD

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.21 lbs
 - 8) WELDING: PER QSI 004

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 13 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.06.25
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	MD	DRAWING NO.	REV. C	
MFG. APPR.	MD	B67-43001-19	SHEET 1 OF 1	
APPROVED	MD	TITLE	SCALE	
DE APPR.	N/A	INNER TUBE AND RETAINER BUSHING	NTS	
DATE	09.06.25	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

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